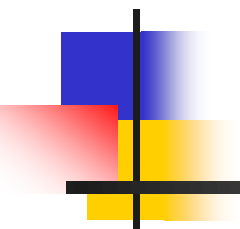
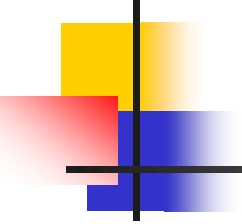


Malé modulárne reaktory spása alebo nádej



Ján Haščík,
jan.hascik@stuba.sk
ÚJFI



Obsah

- Hlavne znaky MMR
- Počiatky prace MMR
- Príprava nového paliva
- Vhodne typy
- Rýchle reaktory a ich význam
- Záver

Hlavné znaky

1. Pokročilé reaktory s výkonom do 300 MW(e)
2. Výroba modulov v závode a následný transport celkov.
3. Kombinované využitie popri výrobe elektriny (priemyselné teplo, vodík, odsol'ovanie morskej vody, petrochémia, oceliarstvo,....)
4. Inštalácia hlavne na miestach bez dostupnej verejnej siete
5. Ekonomika prevádzky je dôležitá, nie však prvoradá

Hlavné znaky 2

- 
1. Vysoká miera pasívnej bezpečnosti
 2. Minimalizácia modulov (integrovanie komponentov primárneho okruhu do jedného modulu)
 3. Jednoduchá obsluha s minimálnou údržbou a dlhými (viacročnými) kampaňami na výmenu paliva
 4. Skrátenie výstavby a investičnej akcie

JE MH-1A STURGIS



Nasadená v roku 1967 v zóne Panamského prieplavu, kde dodávala 10 MW_e elektrickej energie od októbra 1968 až do roku 1975. Tlakovodný reaktor na lodi Liberty, palivo obohatenie ⁵U 4-7%.

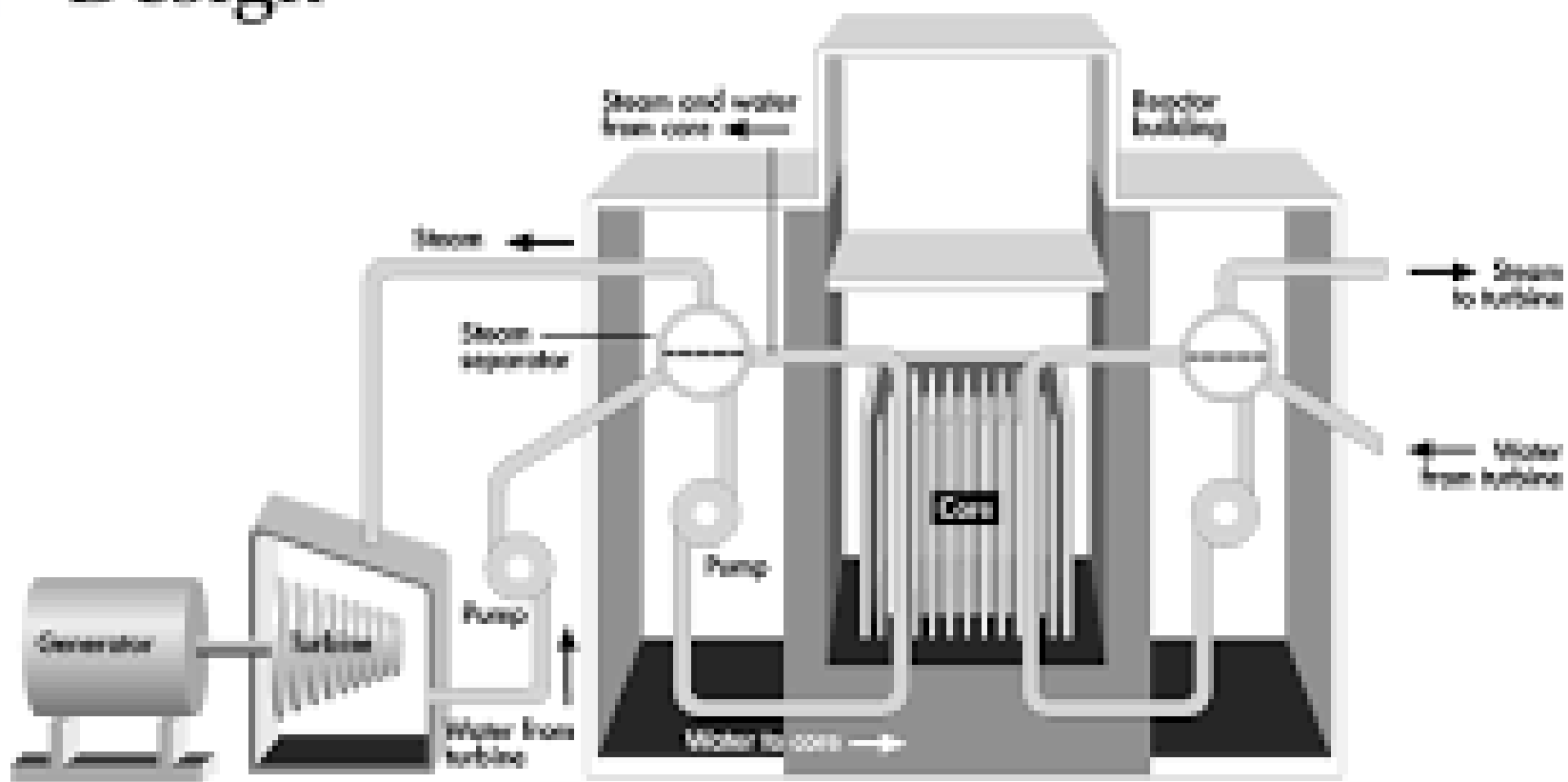
Bilibino 1-4



V rokoch 1973-76 boli v lokalite Bilibino na Čukotke postupne spustené 4 jadrové bloky konštrukčne na báze reaktorov RBMK s výkonom cca 12 MW_e na blok. V odľahlých miestach, kde nie je žiadna verejná sieť sa stali základom pre existenciu priemyslu, ktorého základom bola energeticky náročná ťažba diamantov. Dôležitá bola i kombinovaná výroba tepla na úrovni do 25 Gcal/hodinu (cca 29 MW_t). Obohatenie centrálnej časti paliva dosahovalo 3,3% U²³⁵, na periférii aktívnej zóny 3,0% U²³⁵. Koeficient využitia bloku dosahoval 77%. Dnes sú bloky už odstavené.

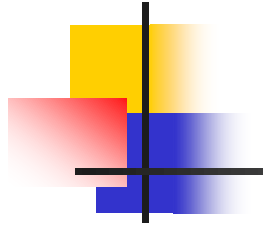
Bilibino

RBMK Reactor Design



(Source: Nuclear Energy Institute)

Akademik LOMONOSOV Pevek



Akademik Lomonosov nahradil kapacitu odstavenej JE Bilibino na Čukotke (prístav Pevek). Na plavidle s výtlakom 21 000 ton sú dva ruské reaktorové bloky KLT-40S s elektrickým výkonom 35 MW_e.

Mechanizmus vzniku nových štíepnych izotopov (paliva)

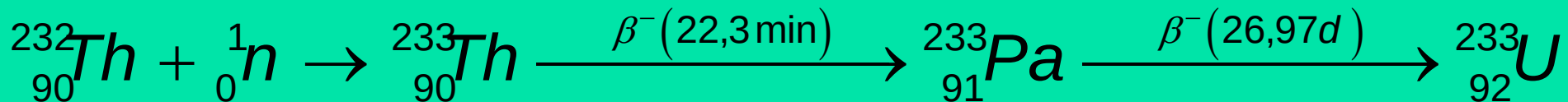
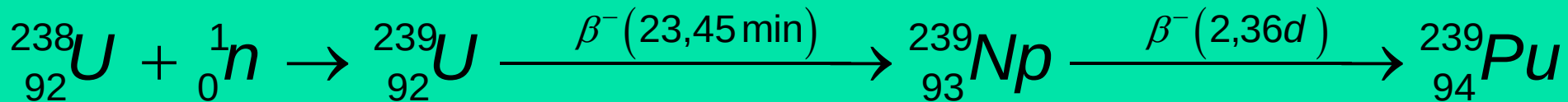
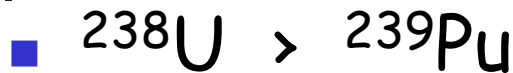
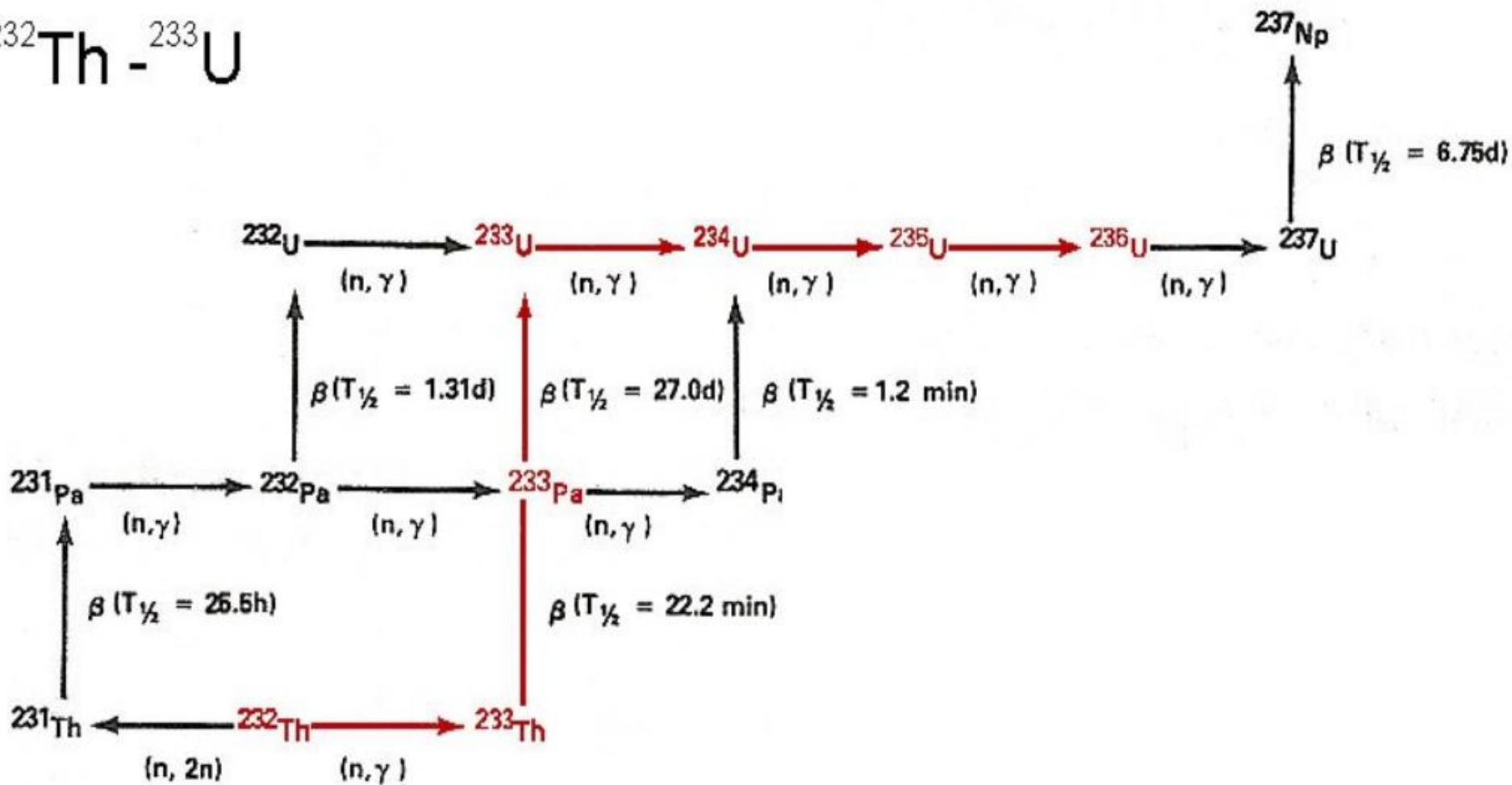


Figure 1. The effect of the number of trials on the number of correct responses. The number of correct responses was significantly higher for the 10-trial condition than for the 5-trial condition.



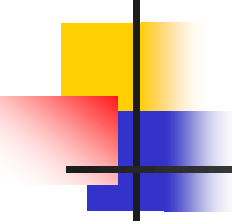
Vznik U

$^{232}\text{Th} - ^{233}\text{U}$



12.03.2025

Spolok absolventov a priateľov
FEI STU; B klub



Palivo a množivý materiál

- Urán - ^{233}U ; ^{235}U
- Plutónium - ^{239}Pu
- Chemická forma - kov; UO_2 ; UC_2 ; UN; U_2SiO_3
- Množivý materiál
- Urán - ^{238}U
- Tórium - ^{232}Th

SMR vo výstavbe a na okamžitú dodavku

Country	Reactor Model	Output (MWe)	Designer	Number of units	Site, Plant ID, and unit #	Startup Construction
Argentina	CAREM-25	27	CNEA	1	Near the Atucha-2 site	2018
China	HTR-PM	250	Tsinghua Univ./Harbin	2 mods, 1 turbine	Shidaowan unit-1	2018
Russian Federation	KLT-40S (ship-borne)	70	OKBM Afrikanov	2 modules	Akademik Lomonosov units 1 & 2	2018
	RITM-200 (Icebreaker)	50	OKBM Afrikanov	2 modules	RITM-200 nuclear-propelled icebreaker ship	2019

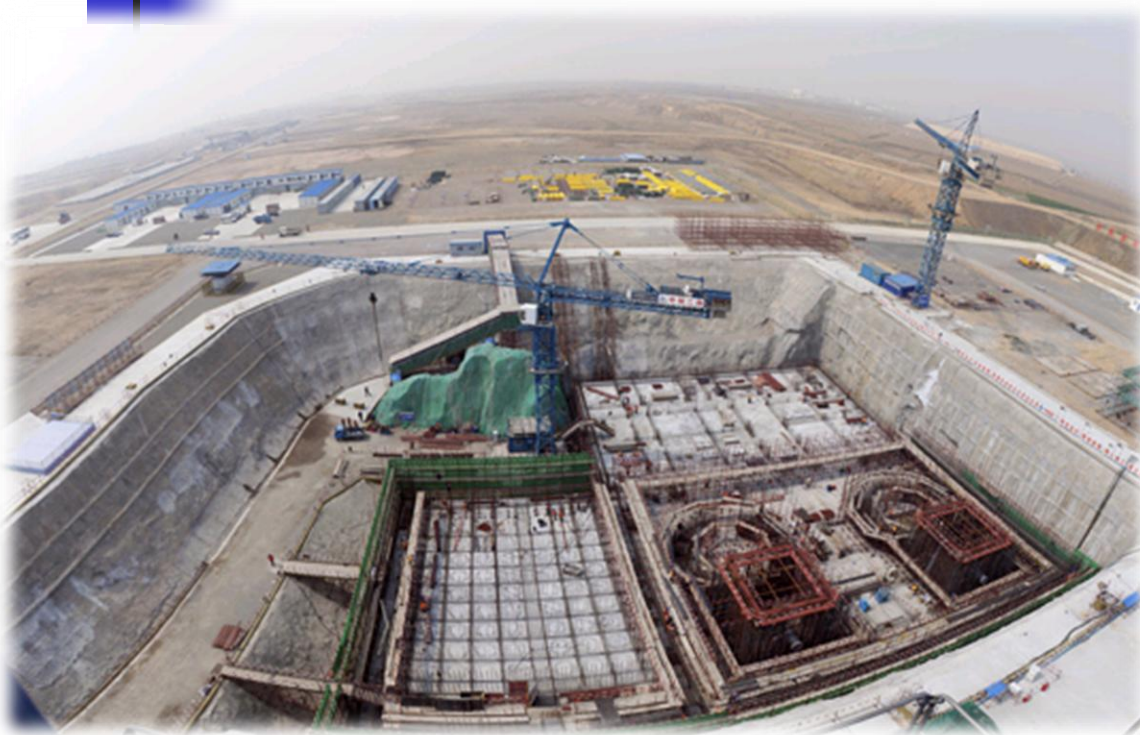
CAREM 25



12.03.2025

Spolok absolventov a priateľ'ov
FEI STU; B klub

HTR - PM

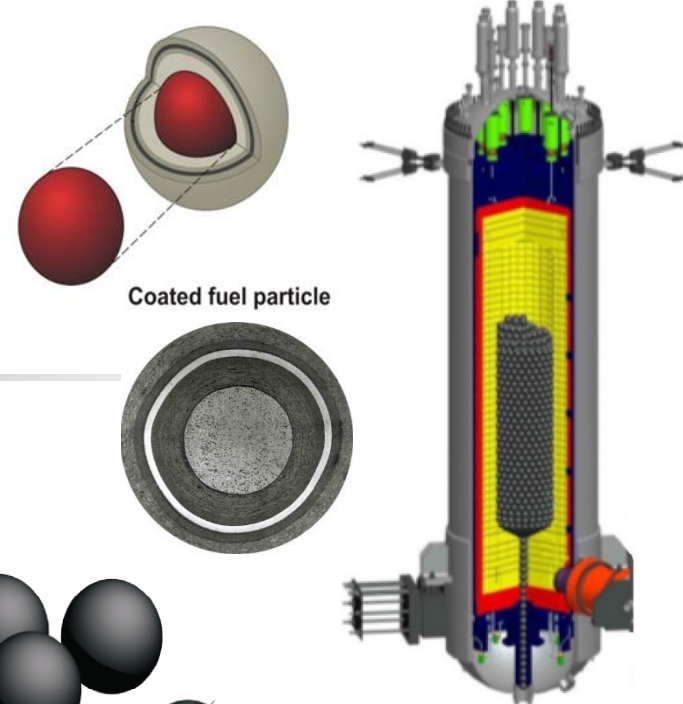


12.03.2025

Spolok absolventov a priateľov
FEI STU; B klub

HTGR Charakteristiky

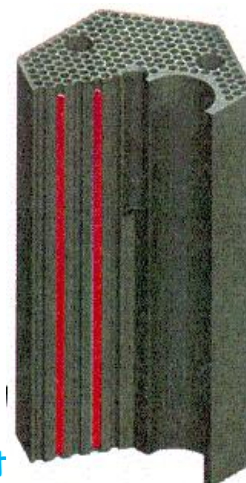
- Vyššia účinnosť ($\uparrow 40-50\%$) vo výrobe elektriny
- Vyššie teploty chladiva na priemyselné aplikácie ($750-1000^{\circ}\text{C}$)
- Využitie guľčkového paliva
- Helium ako chladivo; Grafit ako moderator
- Výkon ($\sim 100 - 650 \text{ MWt}$)
- Vysoká modularita
- Nižšia výkonová hustota ($3-6 \text{ W/cc}$ v porovnaní s $60-100 \text{ W/cc}$ pre LWR)
- Možnosť dvoch variantov (Prismatic and pebble bed)



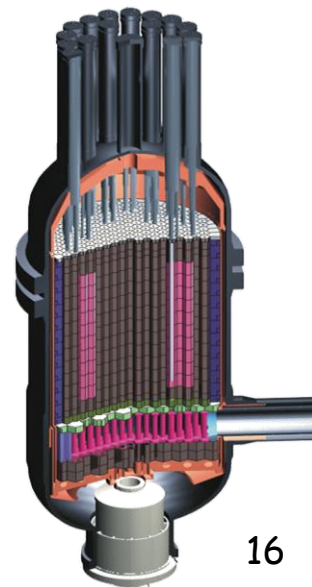
Coated fuel particle



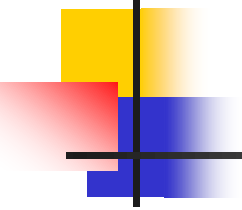
Section



Compact



Uvažovane typy pre Európu



1. GE-Hitachi, BWRX-300
2. Rolls Roys, SMR-470
3. NuScale, SMR-77
4. Westinghouse, AP-300
5. KHNP, I-SMART-170
6. Holtec, SMR-300; SMR-160
7. Newcleo, LFR-AS-200

GE-Hitachi, BWRX-300

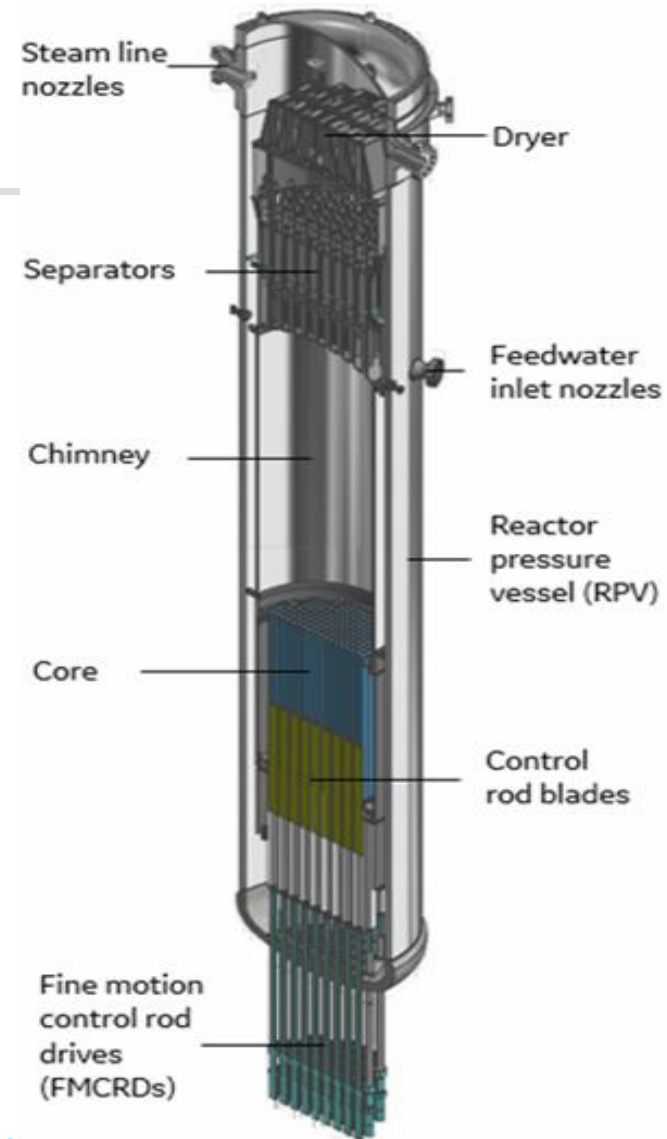


12.03.2025

Spolok absolventov a priateľov
FEI STU; B klub

Základné parameter BWRX-300

- Reactor description: boiling water reactor
- Thermal power (MW_t): 870
- Electric power-gross (MW_e): 300
- Outlet temperature ($^{\circ}C$): 288
- Spectrum (thermal/fast): Thermal
- Fuel type: UO_2 pellets
- Fuel: LEU
- Supplier: GE-Hitachi
- Locality: Darlington-CANADA
- Operator: Ontario power group (now-in build), ORLEN (Poland) and Fermi Energia (Estonia)



Westinghouse AP300



12.03.2025

Spolok absolventov a priateľ'ov
FEI STU; B klub

Hlavné parameter AP300

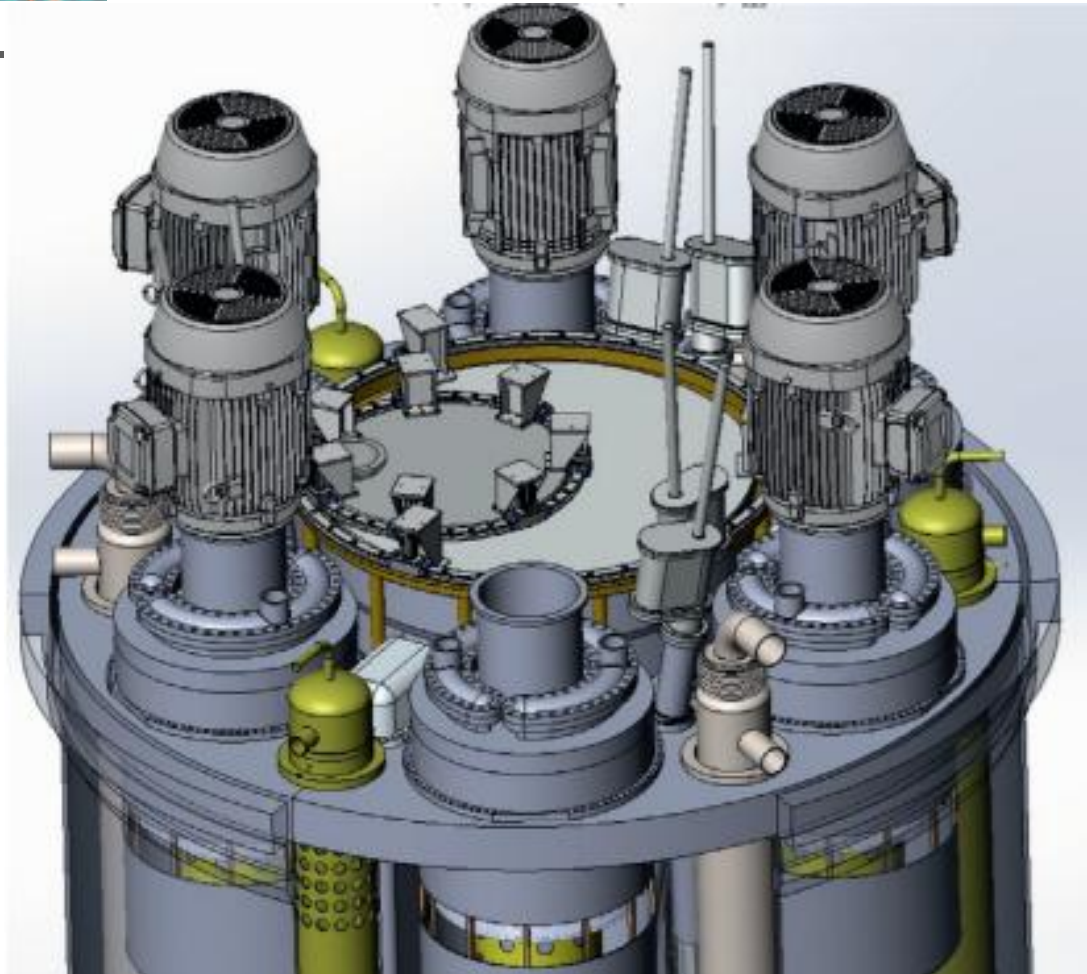
- Reactor description: One-loop pressurised light water reactor based on the proven AP1000 design
- Thermal power (MW_t): 990
- Electric power-gross (MW_e): 300
- Outlet temperature ($^{\circ}C$): 325
- Spectrum of neutrons: Thermal
- Fuel type: UO_2 pellets
- Fuel: LEU
- Supplier: Westinghouse
- Potential locality: Ohio and West Virginia-USA



Spolok absol
FEI STU; B klub

WESTINGHOUSE NUCLEAR

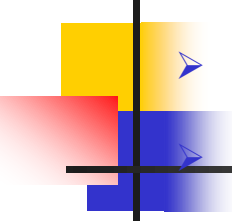
LFR-AS-200



12.03.2025

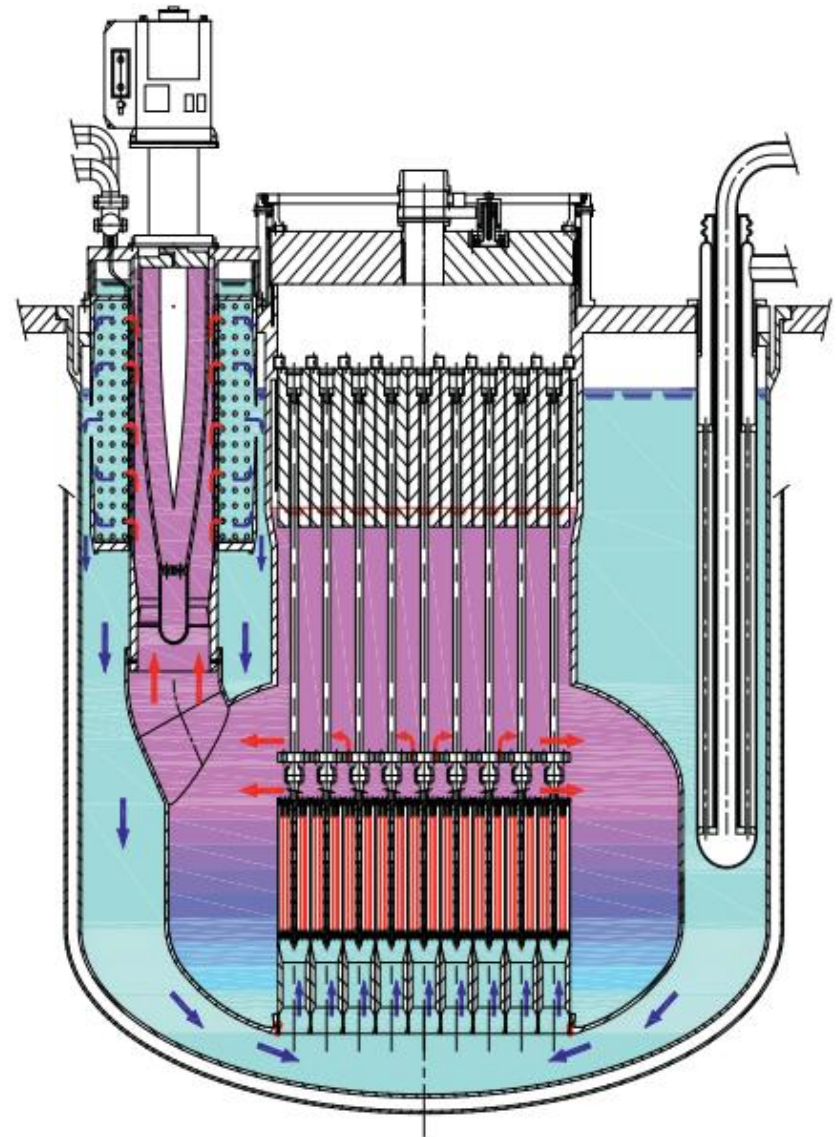
Spolok absolventov a priateľov
FEI STU; B klub

Hlavné parameter LFR AS200

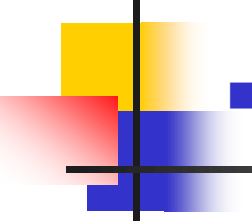
- 
- **Neutron energy spectrum:** fast
 - **Coolant:** Lead or Lead-Bismuth (as alternative)
 - **Moderation:** Lead and LBE (weak moderation)
 - **Boiling point of coolant:** 1737°C
 - **Pressure of coolant:** 2.9×10^{-5} Pa
 - **Fuels:** UO_2 ; MOX; U+PU
 - **First implementation:** reactors OK-550 and BM-40a in nuc-submarines (USSR)
 - **Projects:** LFR-AS-200 (Newcleo, UK); BREST-OD-300 (NIKIET, Russia); MYRRHA (SCK-CEN, Belgium); ALFRED (Ansaldo, Italy-Romania)

Konštrukcia LFR-AS-200

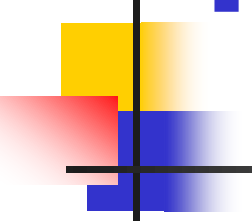
- Power (MW_t/MW_e): 480/200
- Core inlet/outlet temperature ($^{\circ}C$): 420/530
- Primary side pressure loss (bar) 1,3
- Turbine inlet pressure (bar) 180
- Feed water /steam temperature ($^{\circ}C$) 340/500
- Reactor vessel height/diameter (m) 6,2/6
- Core active height (cm) 85
- Type of fuel MOX
- Mass of fuel (t) 12,8



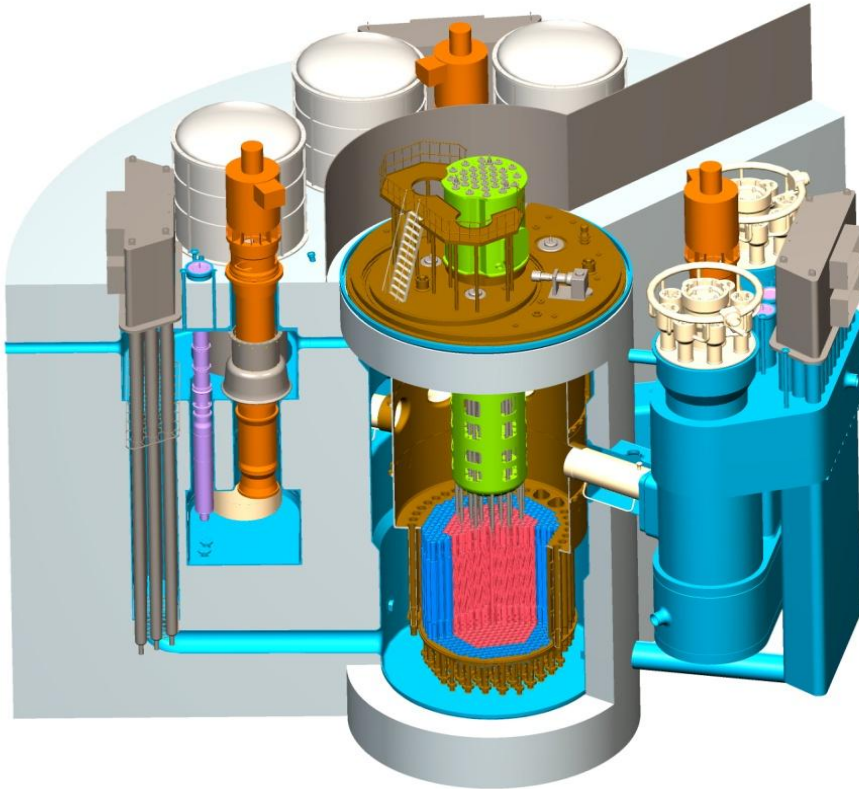
Konštrukcia LFR-AS-200

- 
- The LFR-AS-200 is an integral pool-type fast reactor with all the primary components installed inside the Reactor Vessel (RV).
 - The main primary components are six innovative Spiral-Tube Steam Generators (STSGs), six Mechanical Pumps (MPs), flag-type control rods and three + three dip coolers belonging to two diversified, passive, redundant DHR systems.

Konštrukcia LFR-AS-200

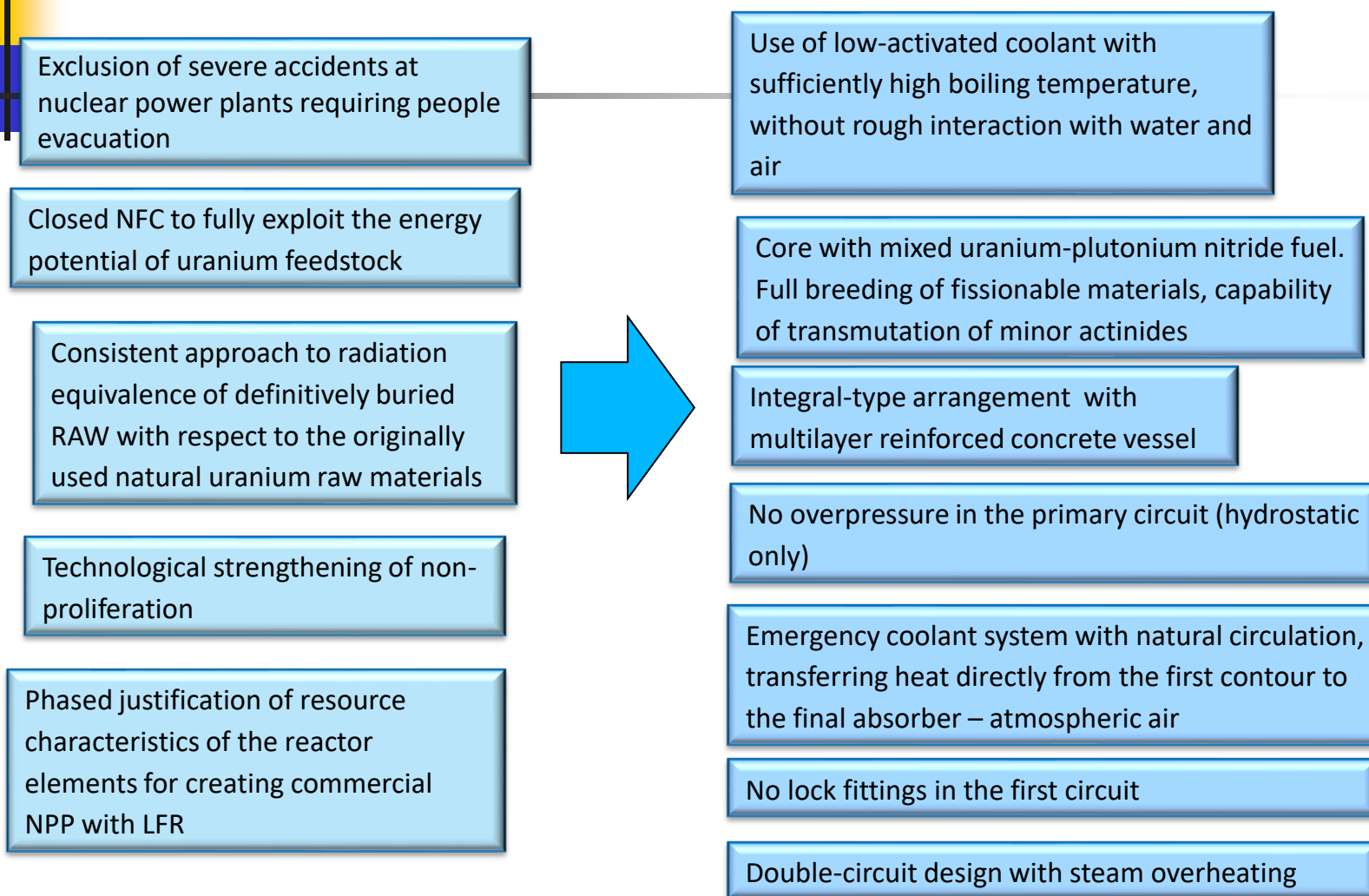
- 
- Thanks to the properties of lead, intermediate loops are not required with several special precautions intended to deterministically eliminate any risk of important primary system pressurization: among them are water and steam collectors that are located outside the RV and short in-vessel Spiral-Tube Steam Generators (STSGs) partially raised above the lead-free level of the cold collector.
 - The FAs extend with a stem above the lead-free level eliminating the necessity of an in-vessel refueling machine. Refueling is performed under visual control and sealed conditions by means of two rotating plugs and an ex-vessel refueling machine.

BREST-OD-300



- *BREST is a lead-cooled fast reactor with uranium-plutonium mononitride fuel that has a two-circuit heat transport system*
- *BREST-OD-300 fast reactor and on-site fuel cycle facilities are to be built at the Siberian Chemical Plant near Tomsk*

BREST-OD-300: Design Basis



BREST-OD-300: základne parametre

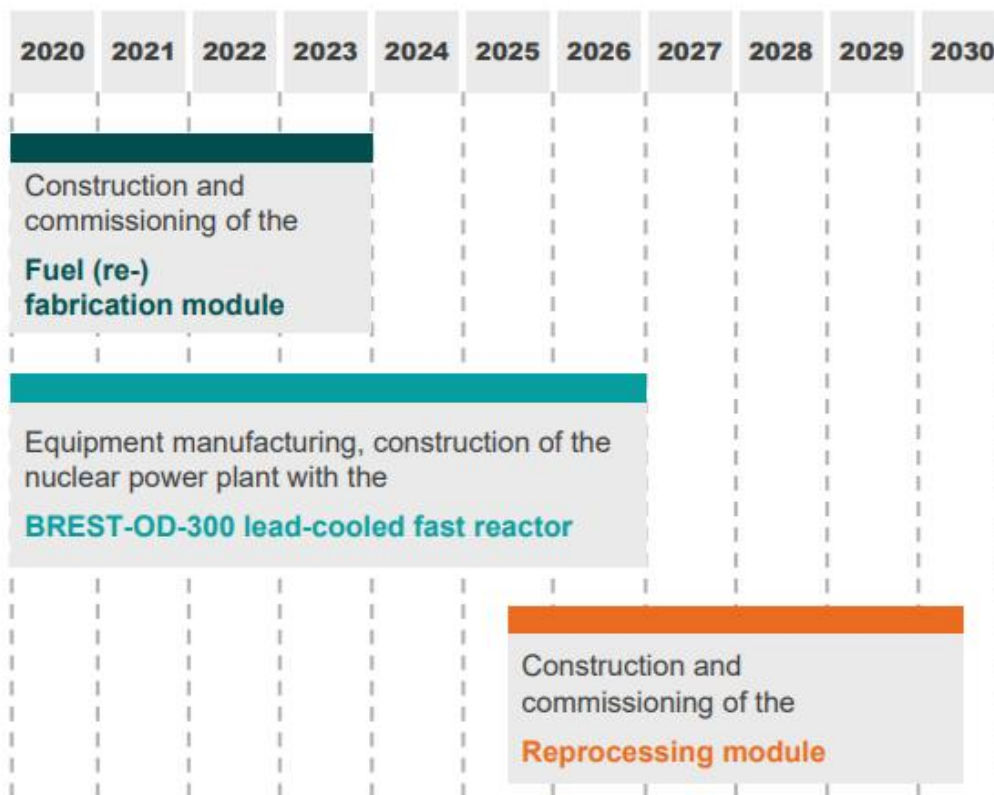
Thermal power, MW	700
Electric power, MW	300
Fuel	Mixed uranium-plutonium nitride
Primary circuit coolant	Lead
Average temperature of the lead coolant (core inlet/outlet), °C	420/535
Steam pressure (SG outlet), MPa	17.0
Average temperature of the coolant on the steam generator entry/ exit, °C	340/505
FA number in the core	169
Loop number	4

Výstavba BREST-OD-300

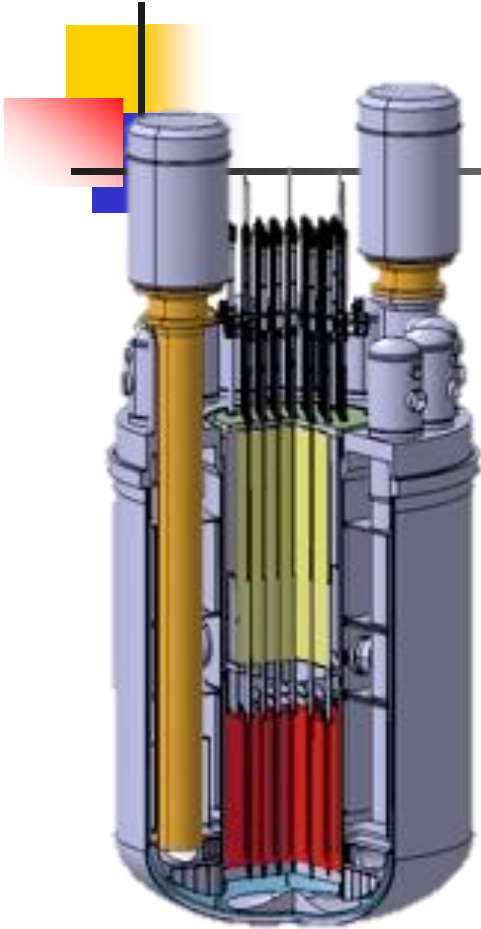
Proryv project: practical demonstration of all elements of the closed nuclear fuel cycle (CNFC) at the Pilot Demonstrational Energy Complex (PDEC)



Pilot Demonstrational Energy Complex (PDEC), in construction © SCC



SVBR-100



- *SVBR-100 is an innovative, small, modular fast reactor with lead–bismuth coolant. The project is carried out by JSC AKME-engineering - a 50/50 joint venture of the State Corporation Rosatom and private partner En+ Group*
- *In February 2015, JSC AKME-engineering got a license granting the right to place a nuclear power plant facility with SVBR-100 reactors in Ulyanovsk region (Dimitrovgrad)*
- *In October 2015, the Scientific and Technical Council of Rosatom approved the results of the expert review for the design of the SVBR-100 reactor facility and the design of a pilot production power unit with an SVBR-100 reactor*

*Spolok absolventov a priatel'ov
FEI STU; B klub*

SVBR-100 – základne parametre



Thermal power, MW	280
Electric power, MW	101
Fuel/enrichment, %	UO ₂ /16
Primary circuit coolant	Lead-Bismuth
Fuel campaign duration, year	7-8
Reactor module dimensions (diameter/height),	4,5/8,2

m

Záver

- 
- MMR sú vhodné pre neštandardné riešenia
 - Nadej do budúcnosti
-